

4218

SHIP

7-11



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18409-3**Job Sheet 178773**

Part No: RBT18409-3

Job Qty: 6 ea

Part Name: Mooring Adapter (Male)



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/7/18

Job Tracking No:

Due Date: 7/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT18409 Rev.C IPP Rev. A 18.06.06 new issue DP Verify DD

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/9/18	7/9/18	0.00	0.00	Start Up Machining-3		JK 18-7-11
110	Mori Seiki	6 pcs	7/9/18	7/9/18	0.00	3.00	MORI SL-154		JK
120	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC2 Machining-4		JK
130	QC	6 pcs	7/9/18	7/9/18	0.00	0.00	QC8 Machining-4		JK 18/07/13
140	Packaging	6 pcs	7/9/18	7/9/18	0.00	0.00	Packaging3-1		2018-7-13 GA
150	QC21-SA	6 Ea	7/9/18	7/9/18	0.00	0.00	QC21		DAS JUL 13 2018

Part Op 110 - 1-Machine as per DWG. FC135 FOLIO REV: AA DWG REV: C 2-Debur 53 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.500	304 Round Bar 1.500	1.8960 ft (.316 ea)	90-Start up Operation	M135559-2-5

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.500	2	8	0

Part Specifications

Specifications could not be found.

Plex 7/4/18 9:37 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S090944



Part: RBT18409-3

Job No: 178773

Serial No/Batch: S090944

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 07/11/18

SHOP COPY

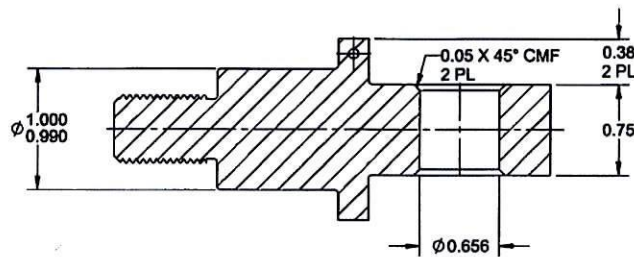
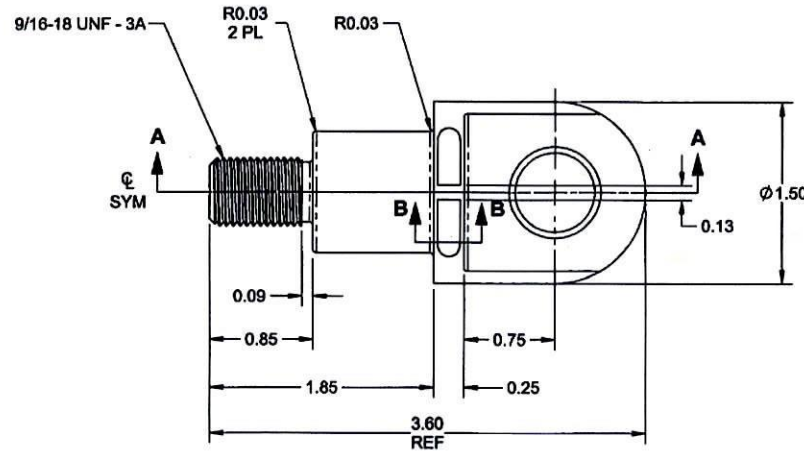
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

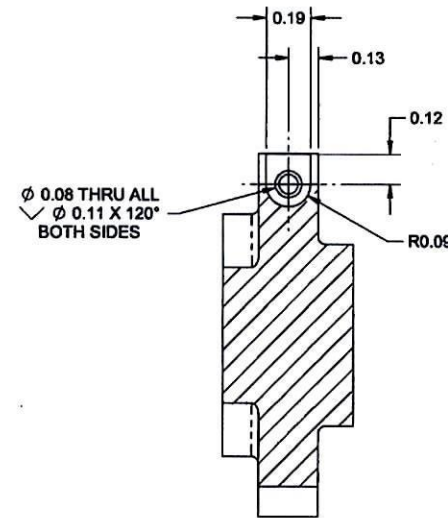
WITHOUT NOTICE
WORK ORDER

NO. *178773*

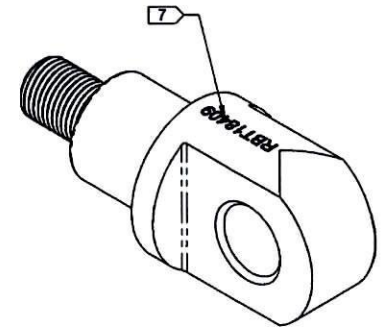
20180704



SECTION A-A



SECTION B-B



NOTES:

1) MATERIAL: 303/304/316 STAINLESS STEEL

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) BREAK SHARP EDGES: 0.005" TO 0.010"

7) IDENTIFICATION: MACHINE ENGRAVE PER CAD MODEL AS SHOWN OR DOT MARK T/N AS SHOWN

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBT18409-3

RBT18409-3 MOORING ADAPTER (MALE)

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. C
MFG. APPR.	DP	RBT18409	SHEET 3 OF 7
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 6/4/2018		AIRCRAFT MOORING ADAPTER SET	NTS
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178773

Page 1 of 1

9/16-18umf3A

18-7-11

Date:

Revised by	Approved
KJ	

DQA

Date: _____

DART
AEROSPACE**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																		
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				QC / QA Coordinator Approval																																																																		
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